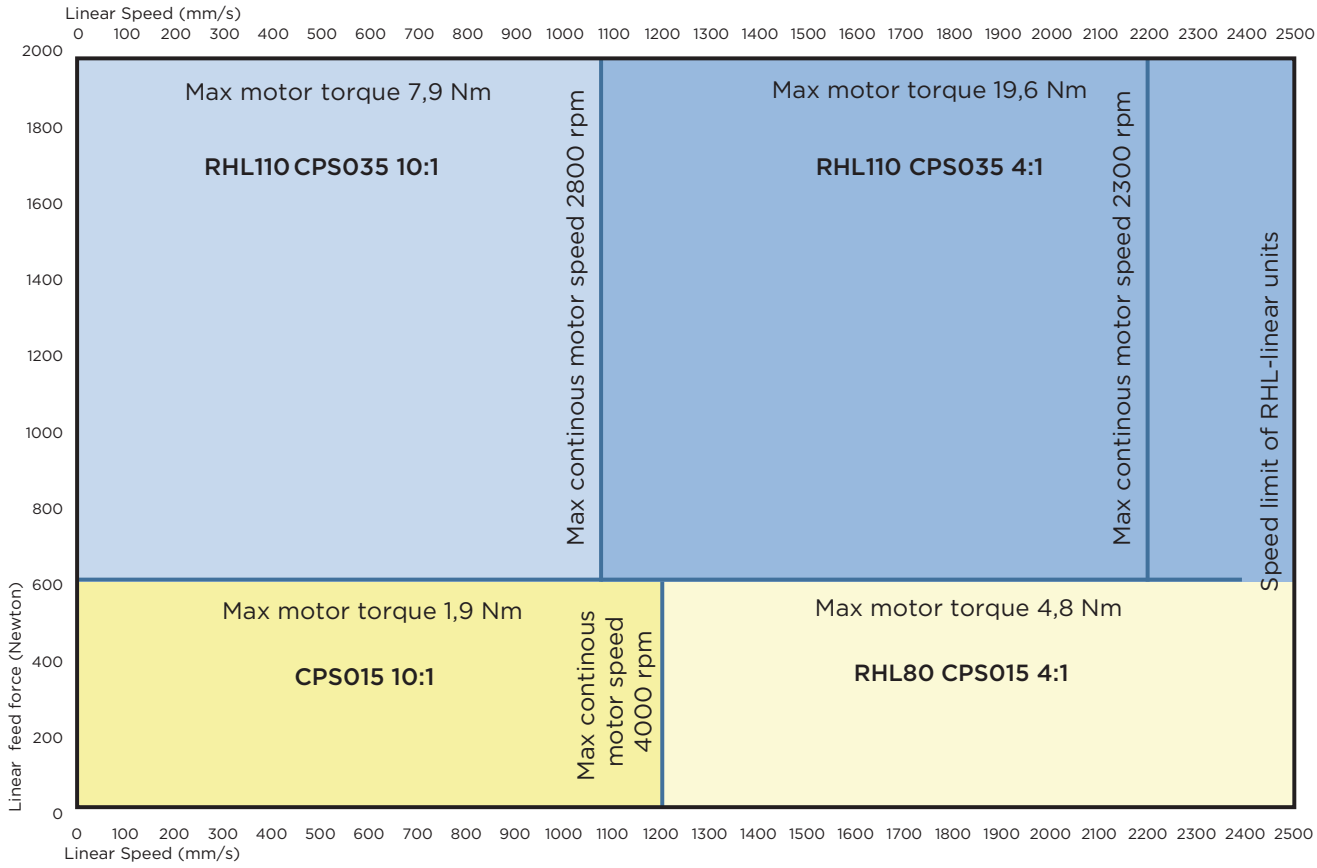RHL LINEAR UNITS SPEED AND DRIVE FORCE WITH PLANETARY GEARBOXES